

AC985

Code7250

Semi Synthetic Metal Machining Fluid
Low Foam, Clear, Low Odour For CNC Operations

DESCRIPTION

'A multipurpose, semi-synthetic, water miscible cutting & grinding fluid'.

Typical Applications:

sawing, turning, milling, drilling, threading and all but the most arduous cutting operations. General purpose surface, cylindrical & centreless grinding.

Material Compatibility:

Suitable for machining a wide variety of materials including cast-iron, mild steels, stainless steels and other easy to medium machinability materials.

Water Compatibility:

Suitable for a wide variety of water qualities, AC985 is a low foaming product.

Concentrations:

Grinding: cylindrical, centreless, surface 3-5%
Sawing, drilling & turning, 5-6%
Milling & threading, 5-7%

APPLICATION

Most chip forming processes including sawing, turning, milling, drilling, threading, CNC & Conventional

SPECIFICATION

Appearance	: Clear Light Yellow Viscous Liquid
Density	: 1.01@15°C
Ph (Concentrate)	: 9.5
Normal Working Ph	: 8.5 - 9.5
Flash Point	: No Flash Point



Specialty Chemical Manufacturers for Industry, Biosecurity and Aviation

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PACKAGING

Available in 20L and 200L

WBD COOLANT SYSTEM CLEANER

Callington WBD Coolant System Cleaner is recommended for cleaning machine sump and circulation coolant system between fluid change overs. WBD Coolant System Cleaner is available in 5L and 20L. Please contact us for more information.

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